

Environmental Sustainability

Minimize environmental impact without impacting office productivity



Make Your Office a Greener Workspace

At Ricoh we appreciate the value our customers place protecting our Earth, that's why we build sustainability into our product. We strive to minimize our environmental impact by manufacturing products with minimal waste and CO₂ emissions to reduce pollution. With Ricoh, organizations can operate at maximum efficiency while minimizing their carbon footprint and help us all contribute to a more sustainable society.



Our latest line of color MFPs incorporate the use of 50% post consumer recycled plastic.



Less packaging material helps minimize waste and reduce carbon emissions during transportation.



Comprehensive supply and machine recycling programs for a circular economy.



Devices purposefully designed with energy and resource conservation features to encourage eco-friendly printing practices.

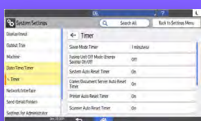


Ricoh Devices Help Save Electricity

Ricoh MFPs are engineered for their minimal energy use, packed with features to reduce your energy bill.



Many Ricoh devices have **lower than average typical electricity consumption (TEC) value**. Many of our devices consume **less than one watt of electricity during Sleep*** periods, which account for a good chunk of every business day.



A number of **versatile timer and auto power on/off features** ensure the machine is ready when you need it and drawing minimal power when you don't.



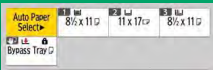
Ricoh devices employ newer fusing technology to **reach ready mode faster** than previous models in combination with **low temperature melting toners** to further reduce energy consumption.

Ricoh Devices Help Save Paper

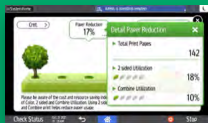
Many Ricoh MFPs go the extra step to promote responsible printing and copying with paper-saving capabilities and paperless workflows.



Forced Automatic Duplexing, Sample Print and **Combine Copy/Print** modes reduce paper consumption by placing multiple images onto a single sheet.



Intelligent features like **Auto Paper Size Selection** and **Auto Magnification Selection** minimize waste by picking the right media for every job.



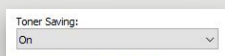
Quota Settings and **User Limits** track and cap output volumes by user. Need to remind coworkers to be more conscious of paper consumption? The **Eco-Friendly Indicator*** screen on the Smart Operation Panel encourages sustainable printing and copying practices by displaying eco-related statistics and messages regarding device usage.

Ricoh Devices Help Save Resources

From toner saving modes to innovative staple-free finishing technologies, Ricoh helps your office maintain an eco-first approach to printing.



Ricoh makes it easy to participate in **toner recycling programs** at no cost to you. Even the shipping box can be reused, reducing waste sent to landfills. The polyethylene (PET) used in many of our toner bottles in the latest line of color MFPs contains 100% recycled material.



Toner Saving Modes for both black-and-white and full color pages extend supply life and reduce cost-per-page even further.



Ricoh developed **stapleless document finishing*** that “binds” pages together without metal staples!



Ricoh can help you with hardware recycling when the machine itself reaches end-of-life.

Ricoh Devices Help Improve Your Work Environment

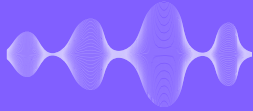
Built to seamlessly integrate into your office environment, Ricoh MFPs get the job done with unobtrusive efficiency.



Quiet operation and **low ozone emissions** contribute to a healthier workspace.

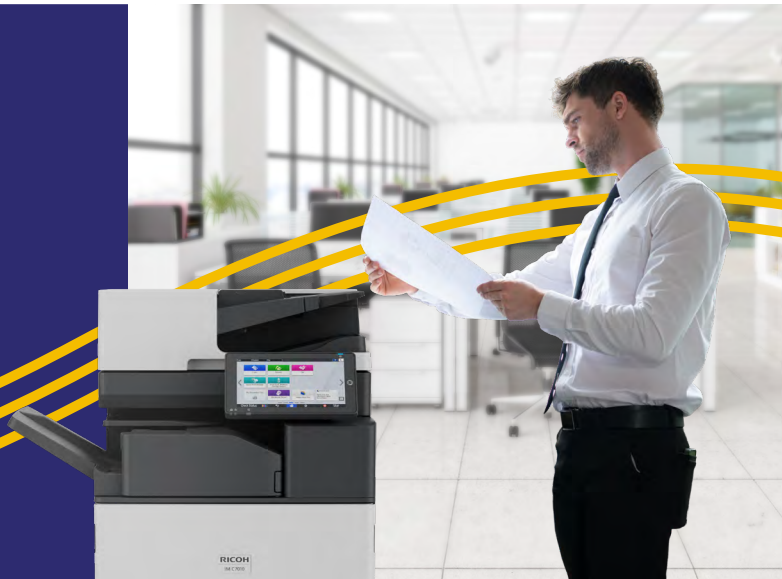


Many Ricoh devices feature a **compact, space-saving design** with **full top and front access** for easy supply replenishment and misfeed clearance. Expand paper capacity and take advantage of **internal finishing** to produce stapled sets without occupying more floor space.



Ricoh devices are **electromagnetically compatible***, meaning they will not interfere with the operation of other nearby electronic equipment, such as medical devices in hospitals.

Ricoh can help you achieve your environmental goals and lower your carbon footprint without sacrificing office productivity. To learn more about Ricoh's global sustainability and environmental management programs, visit [ricoh.com/sustainability](https://www.ricoh.com/sustainability).



**NOTE: Some features mentioned in this brochure may necessitate additional optional accessories and/or may not be supported by certain models. Check with your Ricoh representative for more information.*

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